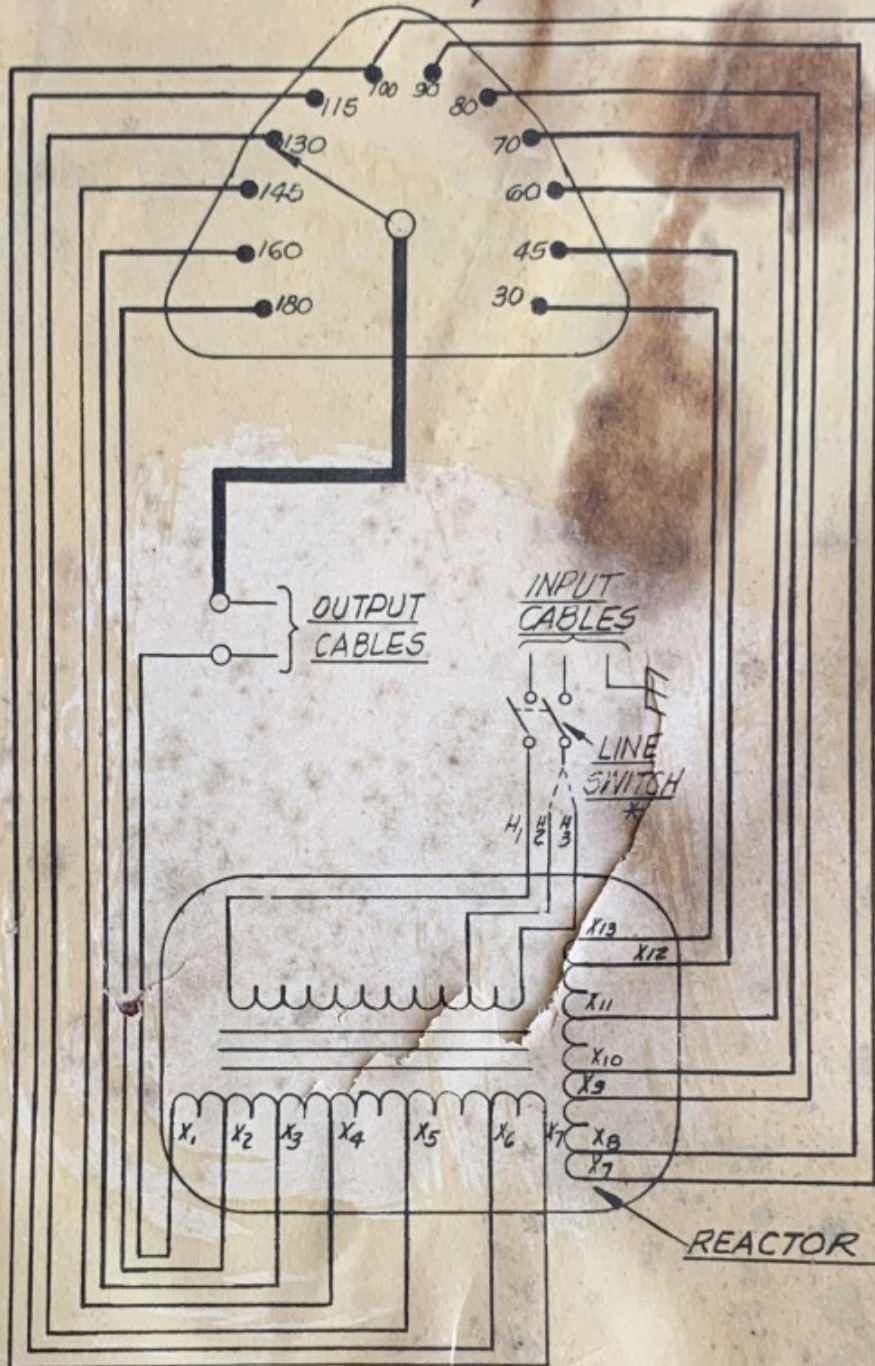


PRINTED

S-11438

AUSTRALIA 8-59 CANADA 8-59 FRANCE

REAR VIEW



FOR LOW LINE VOLTAGE, CONNECT H_2 TO SWITCH & INSULATE LEAD H_3 * FOR 230 VOLTS INPUT, CONNECT H_3 TO SWITCH & INSULATE LEAD H_2

ASA SYMBOLS
PER E-1537.

NOTE—LIMIT OF $\pm 1/2$ " ON ALL ANGLES UNLESS OTHERWISE SPECIFIED.
LIMIT OF $\pm 1/64$ " ON ALL FRACTIONAL DIMENSIONS UNLESS OTHERWISE SPECIFIED.
LIMIT OF $\pm .002$ " ON ALL DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED.

THE LINCOLN ELECTRIC CO.

CLEVELAND, OHIO, U.S.A.

DATE 4-13-59 SCALE 4/7

9-18-59
12-8-59
2-12-60

TYPE AC-180-S

SUBJECT WIRING DIAGRAM

SUPP'D'G DRG.

DR. REMCH.

SHEET NO. S-11438